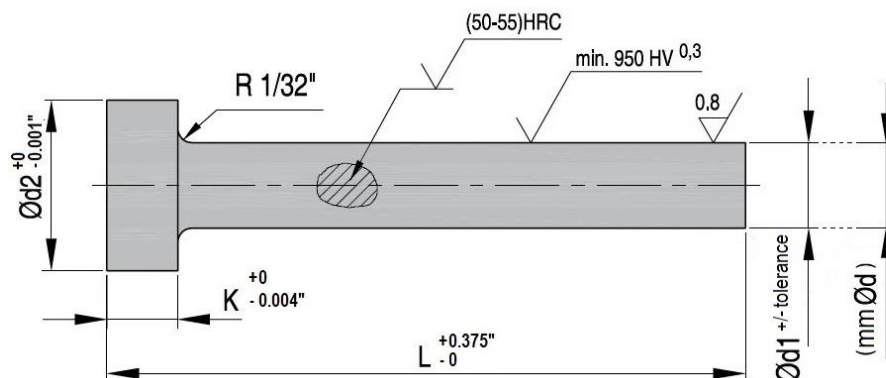


THX Изхвъргач висока твърдост - размери в инча / Ejectors high hardness - inches

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Макс. работна температура /
Max. Temp.
500-550oC

Материал / Mat.
H13 (≈1.2344)

Високата обемна твърдост прави THX особено подходящ за употреба в щанци, пресформи и др. с висока работна температура.

Обемната закалка до 50-55 HRC свежда до минимум опасността от нащърбяване, деформиране или изкривяване.

Повърхностната обработка на 65-74 HRC без стружкоотнемане осигурява огледална гладкост.

Главата е отгрята и обработена, което позволява лесна обработка чрез рязане.

Основният диаметър е безцентрово шлифован и полиран.

Финишната обработка минимизира износването и удължава живота.

Higher core hardness makes the THX pins ideal for use in the cast dies or other high temperature applications.

Core hardness of 50-55 HRC minimizes nicking, dishing and bending.

Non-chipping surface treatment of 65-74 HRC alleviates flashing.

Annealed and finished heads permit easy machining.

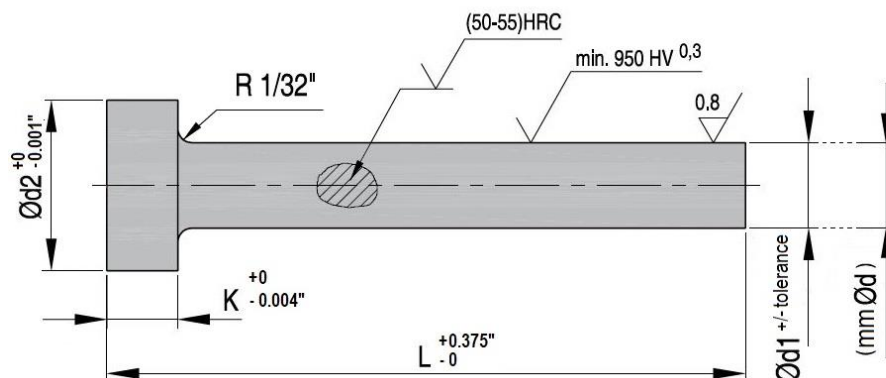
Centerless grind and polished outer diameter.

Final finish minimizes wear and prolongs pin life.

Код/Code	d1	Допуск	d	L	d2	K
THX/03x06"	3/64"	+0/-0.0001" (+0/-0.003mm)	1.19	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/05x06"	1/16"	+0/-0.0001" (+0/-0.003mm)	1.587	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/06x06"	5/64"	+0/-0.0001" (+0/-0.003mm)	1.984	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/06x10"	5/64"	+0/-0.0001" (+0/-0.003mm)	1.984	10" (254mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/07x06"	3/32"	+0/-0.0001" (+0/-0.003mm)	2.381	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/07x10"	3/32"	+0/-0.0001" (+0/-0.003mm)	2.381	10" (254mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/08x06"	7/64"	+0/-0.0001" (+0/-0.003mm)	2.778	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/08x10"	7/64"	+0/-0.0001" (+0/-0.003mm)	2.778	10" (254mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/09x06"	1/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.175	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/09x10"	1/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.175	10" (254mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/09x14"	1/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.175	6" (152.4mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/10x10"	9/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.571	10" (254mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/10x14"	9/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.571	14" (355.6mm)	1/4" (6.35mm)	1/8" (3.18mm)
THX/11x06"	5/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.968	6" (152.4mm)	9/32" (7.14mm)	5/32" (3.97mm)
THX/11x10"	5/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.968	10" (254mm)	9/32" (7.14mm)	5/32" (3.97mm)
THX/11x14"	5/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	3.968	14" (355.6mm)	9/32" (7.14mm)	5/32" (3.97mm)
THX/12x10"	11/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	4.365	10" (254mm)	11/32" (8.74mm)	3/16" (4.76mm)
THX/12x14"	11/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	4.365	14" (355.6mm)	11/32" (8.74mm)	3/16" (4.76mm)
THX/13x06"	3/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	4.762	6" (152.4mm)	3/8" (9.52mm)	3/16" (4.76mm)
THX/13x10"	3/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	4.762	10" (254mm)	3/8" (9.52mm)	3/16" (4.76mm)
THX/13x14"	3/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	4.762	14" (355.6mm)	3/8" (9.52mm)	3/16" (4.76mm)
THX/14x10"	13/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.159	10" (254mm)	3/8" (9.52mm)	3/16" (4.76mm)
THX/14x14"	13/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.159	14" (355.6mm)	3/8" (9.52mm)	3/16" (4.76mm)
THX/15x06"	7/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.556	6" (152.4mm)	13/32" (10.32mm)	3/16" (4.76mm)

THX Изхвъргач висока твърдост - размери в инча / Ejectors high hardness - inches

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Макс. работна температура /
Max. Temp.
500-550°C

Материал / Mat.
H13 (≈1.2344)

Високата обемна твърдост прави THX особено подходящ за употреба в щанци, пресформи и др. с висока работна температура.

Обемната закалка до 50-55 HRC свежда до минимум опасността от нацърбяване, деформиране или изкривяване.

Повърхностната обработка на 65-74 HRC без стружкоотнемане осигурява огледална гладкост.

Главата е отгрята и обработена, което позволява лесна обработка чрез рязане.

Основният диаметър е безцентрово шлифован и полиран.

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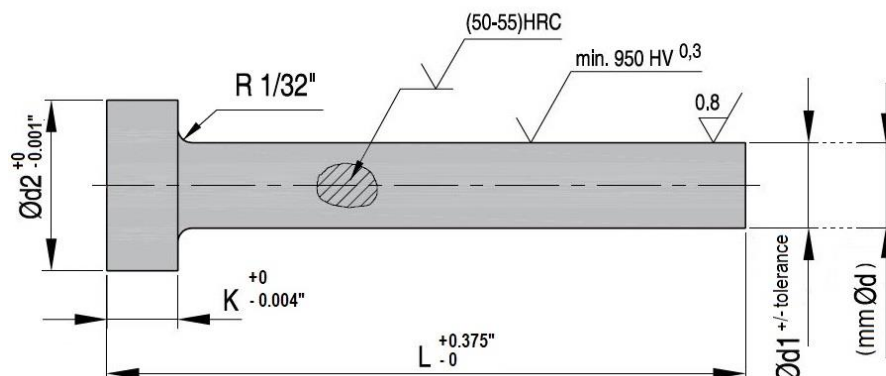
Centerless grind and polished outer diameter.

Final finish minimizes wear and prolongs pin life.

Код/Code	d1	Допуск	d	L	d2	K
THX/15x10"	7/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.556	10" (254mm)	13/32" (10.32mm)	3/16" (4.76mm)
THX/15x14"	7/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.556	14" (355.6mm)	13/32" (10.32mm)	3/16" (4.76mm)
THX/16x10"	15/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.953	10" (254mm)	13/32" (10.32mm)	3/16" (4.76mm)
THX/16x14"	15/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	5.953	14" (355.6mm)	13/32" (10.32mm)	3/16" (4.76mm)
THX/17x06"	1/4"	+0.0003/-0.0006" (+0.008/-0.015mm)	6.35	6" (152.4mm)	7/16" (11.11mm)	3/16" (4.76mm)
THX/17x10"	1/4"	+0.0003/-0.0006" (+0.008/-0.015mm)	6.35	10" (254mm)	7/16" (11.11mm)	3/16" (4.76mm)
THX/17x14"	1/4"	+0.0003/-0.0006" (+0.008/-0.015mm)	6.35	14" (355.6mm)	7/16" (11.11mm)	3/16" (4.76mm)
THX/17x18"	1/4"	+0.0003/-0.0006" (+0.008/-0.015mm)	6.35	18" (457.2mm)	7/16" (11.11mm)	3/16" (4.76mm)
THX/18x10"	17/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	6.746	10" (254mm)	7/16" (11.11mm)	1/4" (6.35mm)
THX/18x14"	17/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	6.746	14" (355.6mm)	7/16" (11.11mm)	1/4" (6.35mm)
THX/19x06"	9/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.143	6" (152.4mm)	7/16" (11.11mm)	1/4" (6.35mm)
THX/19x10"	9/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.143	10" (254mm)	7/16" (11.11mm)	1/4" (6.35mm)
THX/19x14"	9/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.143	14" (355.6mm)	7/16" (11.11mm)	1/4" (6.35mm)
THX/20x10"	19/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.54	10" (254mm)	1/2" (12.7mm)	1/4" (6.35mm)
THX/20x14"	19/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.54	14" (355.6mm)	1/2" (12.7mm)	1/4" (6.35mm)
THX/21x06"	5/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.937	6" (152.4mm)	1/2" (12.7mm)	1/4" (6.35mm)
THX/21x10"	5/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.937	10" (254mm)	1/2" (12.7mm)	1/4" (6.35mm)
THX/21x14"	5/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.937	14" (355.6mm)	1/2" (12.7mm)	1/4" (6.35mm)
THX/21x18"	5/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	7.937	18" (457.2mm)	1/2" (12.7mm)	1/4" (6.35mm)
THX/22x10"	21/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	8.334	10" (254mm)	9/16" (14.29mm)	1/4" (6.35mm)
THX/22x14"	21/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	8.334	14" (355.6mm)	9/16" (14.29mm)	1/4" (6.35mm)
THX/23x06"	11/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	8.731	6" (152.4mm)	9/16" (14.29mm)	1/4" (6.35mm)
THX/23x10"	11/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	8.731	10" (254mm)	9/16" (14.29mm)	1/4" (6.35mm)
THX/23x14"	11/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	8.731	14" (355.6mm)	9/16" (14.29mm)	1/4" (6.35mm)
THX/24x10"	23/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.128	10" (254mm)	5/8" (15.87mm)	1/4" (6.35mm)
THX/24x14"	23/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.128	14" (355.6mm)	5/8" (15.87mm)	1/4" (6.35mm)

ТНХ Изхвъргач висока твърдост - размери в инча / Ejectors high hardness - inches

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Макс. работна температура /
Max. Temp.
500-550°C

Материал / Mat.
H13 (≈1.2344)

Високата обемна твърдост прави ТНХ особено подходящ за употреба в щанци, пресформи и др. с висока работна температура.

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Повърхностната обработка на 65-74 HRC без стружкоотнемане осигурява огледална гладкост.

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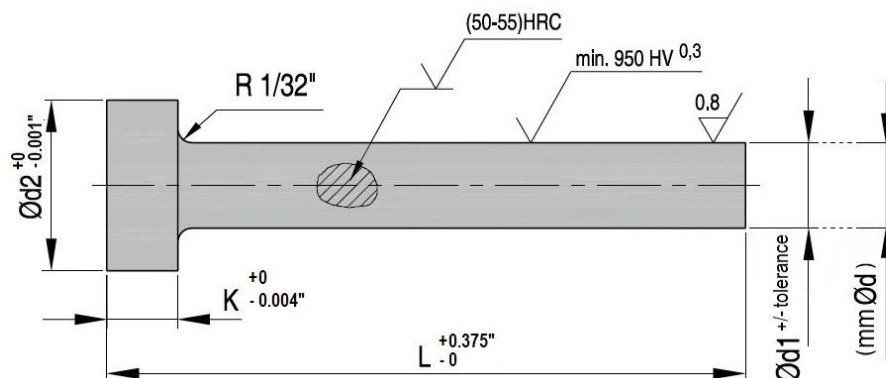
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Код/Code	d1	Допуск	d	L	d2	K
THX/25x06"	3/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.525	6" (152.4mm)	5/8" (15.87mm)	1/4" (6.35mm)
THX/25x10"	3/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.525	10" (254mm)	5/8" (15.87mm)	1/4" (6.35mm)
THX/25x14"	3/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.525	14" (355.6mm)	5/8" (15.87mm)	1/4" (6.35mm)
THX/25x18"	3/8"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.525	18" (457.2mm)	5/8" (15.87mm)	1/4" (6.35mm)
THX/26x10"	25/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	9.922	10" (254mm)	5/8" (15.87mm)	1/4" (6.35mm)
THX/27x06"	13/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	10.319	6" (152.4mm)	11/16" (17.46)	1/4" (6.35mm)
THX/27x10"	13/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	10.319	10" (254mm)	11/16" (17.46)	1/4" (6.35mm)
THX/27x14"	13/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	10.319	14" (355.6mm)	11/16" (17.46)	1/4" (6.35mm)
THX/28x10"	27/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	10.716	10" (254mm)	11/16" (17.46)	1/4" (6.35mm)
THX/29x06"	7/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.112	6" (152.4mm)	11/16" (17.46)	1/4" (6.35mm)
THX/29x10"	7/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.112	10" (254mm)	11/16" (17.46)	1/4" (6.35mm)
THX/29x14"	7/16"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.112	14" (355.6mm)	11/16" (17.46)	1/4" (6.35mm)
THX/30x10"	29/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.509	10" (254mm)	11/16" (17.46)	1/4" (6.35mm)
THX/31x06"	15/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.906	6" (152.4mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/31x10"	15/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.906	10" (254mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/31x14"	15/32"	+0.0003/-0.0006" (+0.008/-0.015mm)	11.906	14" (355.6mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/32x10"	31/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	12.303	10" (254mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/32x14"	31/64"	+0.0003/-0.0006" (+0.008/-0.015mm)	12.303	14" (355.6mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/33x06"	1/2"	+0.0003/-0.0008" (+0.008/-0.020mm)	12.7	6" (152.4mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/33x10"	1/2"	+0.0003/-0.0008" (+0.008/-0.020mm)	12.7	10" (254mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/33x14"	1/2"	+0.0003/-0.0008" (+0.008/-0.020mm)	12.7	14" (355.6mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/33x18"	1/2"	+0.0003/-0.0008" (+0.008/-0.020mm)	12.7	18" (457.2mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/34x06"	17/32"	+0.0003/-0.0008" (+0.008/-0.020mm)	13.494	6" (152.4mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/34x10"	17/32"	+0.0003/-0.0008" (+0.008/-0.020mm)	13.494	10" (254mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/34x14"	17/32"	+0.0003/-0.0008" (+0.008/-0.020mm)	13.494	14" (355.6mm)	3/4" (19.05mm)	1/4" (6.35mm)
THX/35x06"	9/16"	+0.0003/-0.0008" (+0.008/-0.020mm)	14.287	6" (152.4mm)	13/16" (20.64mm)	1/4" (6.35mm)

THX Изхвъргач висока твърдост - размери в инча / Ejectors high hardness - inches

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Макс. работна температура /
Max. Temp.
500-550oC

Материал / Mat.
H13 (≈1.2344)

Високата обемна твърдост прави THX особено подходящ за употреба в щанци, пресформи и др. с висока работна температура.

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Код/Code	d1	Допуск	d	L	d2	K
THX/35x10"	9/16"	+0.0003/-0.0008" (+0.008/-0.020mm)	14.287	10" (254mm)	13/16" (20.64mm)	1/4" (6.35mm)
THX/35x14"	9/16"	+0.0003/-0.0008" (+0.008/-0.020mm)	14.287	14" (355.6mm)	13/16" (20.64mm)	1/4" (6.35mm)
THX/37x06"	5/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	15.875	6" (152.4mm)	7/8" (22.22mm)	1/4" (6.35mm)
THX/37x10"	5/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	15.875	10" (254mm)	7/8" (22.22mm)	1/4" (6.35mm)
THX/37x14"	5/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	15.875	14" (355.6mm)	7/8" (22.22mm)	1/4" (6.35mm)
THX/37x18"	5/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	15.875	18" (457.2mm)	7/8" (22.22mm)	1/4" (6.35mm)
THX/39x06"	1 1/16"	+0.0003/-0.0008" (+0.008/-0.020mm)	17.462	6" (152.4mm)	15/16" (23.81mm)	1/4" (6.35mm)
THX/39x10"	1 1/16"	+0.0003/-0.0008" (+0.008/-0.020mm)	17.462	10" (254mm)	15/16" (23.81mm)	1/4" (6.35mm)
THX/39x14"	1 1/16"	+0.0003/-0.0008" (+0.008/-0.020mm)	17.462	14" (355.6mm)	15/16" (23.81mm)	1/4" (6.35mm)
THX/41x06"	3/4"	+0.0003/-0.0008" (+0.008/-0.020mm)	19.05	6" (152.4mm)	1" (25.4mm)	1/4" (6.35mm)
THX/41x10"	3/4"	+0.0003/-0.0008" (+0.008/-0.020mm)	19.05	10" (254mm)	1" (25.4mm)	1/4" (6.35mm)
THX/41x14"	3/4"	+0.0003/-0.0008" (+0.008/-0.020mm)	19.05	14" (355.6mm)	1" (25.4mm)	1/4" (6.35mm)
THX/41x18"	3/4"	+0.0003/-0.0008" (+0.008/-0.020mm)	19.05	18" (457.2mm)	1" (25.4mm)	1/4" (6.35mm)
THX/45x06"	7/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	22.225	6" (152.4mm)	1 1/8" (28.57mm)	1/4" (6.35mm)
THX/45x10"	7/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	22.225	10" (254mm)	1 1/8" (28.57mm)	1/4" (6.35mm)
THX/45x14"	7/8"	+0.0003/-0.0008" (+0.008/-0.020mm)	22.225	14" (355.6mm)	1 1/8" (28.57mm)	1/4" (6.35mm)
THX/47x06"	1"	+0.0003/-0.0008" (+0.008/-0.020mm)	25.4	6" (152.4mm)	1 1/4" (31.75mm)	1/4" (6.35mm)
THX/47x10"	1"	+0.0003/-0.0008" (+0.008/-0.020mm)	25.4	10" (254mm)	1 1/4" (31.75mm)	1/4" (6.35mm)
THX/47x14"	1"	+0.0003/-0.0008" (+0.008/-0.020mm)	25.4	14" (355.6mm)	1 1/4" (31.75mm)	1/4" (6.35mm)
THX/47x18"	1"	+0.0003/-0.0008" (+0.008/-0.020mm)	25.4	18" (457.2mm)	1 1/4" (31.75mm)	1/4" (6.35mm)