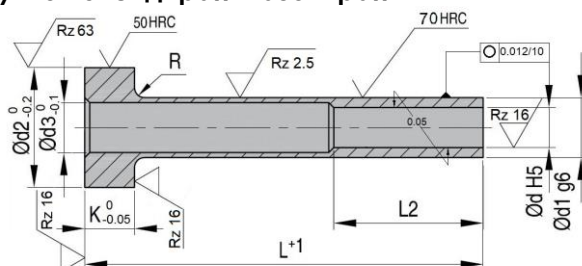


SB-Изхвъргач втулков оксидиран и азотиран

Стр.1 от 3



1. Главата е горещо кована. Стеблото е закалено и фино шлифовано.
2. Материал: 1.2344 X40CrMoV51.
3. Повърхностна обработка: черно оксидиране и нитриране.
4. Твърдост / якост на опън:
 - повърхнината: HRC 70 / 950 kg/mm2;
 - сърцевина: HRC 40-45 / 400-450 kg/mm2;
 - глава: HRC 50.
5. Максимална работна температура: над 650 °C.

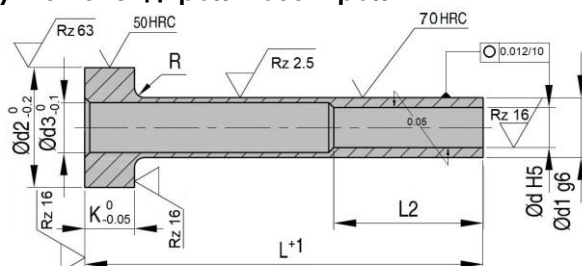
1. Cylindrical head hot folded. Shaft hardened and fine ground finished.
2. Mat.: 1.2344, X40CrMoV51
3. Treatment: Black oxidized nitrided.
4. Hardness:
 - Surface: 70 Hrc. (950 Kg/mm2 - 0.3 Kp);
 - Core: 40-45 Hrc. (400-450Kg/mm2);
 - Head: 50 HRC.
5. Temper resistance: At least 650° C.

КоД dxd1xL	d	d1	d2	d3	L	L2	R	K
SB_02,0x04-075	2	4	8	2.5	75	35	0.3	3
SB_02,0x04-100	2	4	8	2.5	100	35	0.3	3
SB_02,0x04-125	2	4	8	2.5	125	35	0.3	3
SB_02,0x04-150	2	4	8	2.5	150	35	0.3	3
SB_02,2x04-075	2.2	4	8	2.5	75	35	0.3	3
SB_02,2x04-100	2.2	4	8	2.5	100	35	0.3	3
SB_02,2x04-125	2.2	4	8	2.5	125	35	0.3	3
SB_02,2x04-150	2.2	4	8	2.5	150	35	0.3	3
SB_02,5x05-075	2.5	5	10	3	75	35	0.3	3
SB_02,5x05-100	2.5	5	10	3	100	35	0.3	3
SB_02,5x05-125	2.5	5	10	3	125	35	0.3	3
SB_02,5x05-150	2.5	5	10	3	150	35	0.3	3
SB_02,7x05-075	2.7	5	10	3	75	45	0.3	3
SB_02,7x05-100	2.7	5	10	3	100	45	0.3	3
SB_02,7x05-125	2.7	5	10	3	125	45	0.3	3
SB_02,7x05-150	2.7	5	10	3	150	45	0.3	3
SB_03,0x05-075	3	5	10	3.5	75	45	0.3	3
SB_03,0x05-100	3	5	10	3.5	100	45	0.3	3
SB_03,0x05-125	3	5	10	3.5	125	45	0.3	3
SB_03,0x05-150	3	5	10	3.5	150	45	0.3	3
SB_03,0x05-175	3	5	10	3.5	175	45	0.3	3
SB_03,0x05-200	3	5	10	3.5	200	45	0.3	3
SB_03,2x05-075	3.2	5	10	3.5	75	45	0.3	3
SB_03,2x05-100	3.2	5	10	3.5	100	45	0.3	3
SB_03,2x05-125	3.2	5	10	3.5	125	45	0.3	3
SB_03,2x05-150	3.2	5	10	3.5	150	45	0.3	3
SB_03,5x06-075	3.5	6	12	4	75	45	0.5	5
SB_03,5x06-100	3.5	6	12	4	100	45	0.5	5
SB_03,5x06-125	3.5	6	12	4	125	45	0.5	5
SB_03,5x06-150	3.5	6	12	4	150	45	0.5	5
SB_03,5x06-175	3.5	6	12	4	175	45	0.5	5

КоД dxd1xL	d	d1	d2	d3	L	L2	R	K
SB_03,5x06-200	3.5	6	12	4	200	45	0.5	5
SB_03,7x06-075	3.7	6	12	4	75	45	0.5	5
SB_03,7x06-100	3.7	6	12	4	100	45	0.5	5
SB_03,7x06-125	3.7	6	12	4	125	45	0.5	5
SB_03,7x06-150	3.7	6	12	4	150	45	0.5	5
SB_04,0x06-075	4	6	12	4.5	75	45	0.5	5
SB_04,0x06-100	4	6	12	4.5	100	45	0.5	5
SB_04,0x06-125	4	6	12	4.5	125	45	0.5	5
SB_04,0x06-150	4	6	12	4.5	150	45	0.5	5
SB_04,0x06-175	4	6	12	4.5	175	45	0.5	5
SB_04,0x06-200	4	6	12	4.5	200	45	0.5	5
SB_04,0x06-225	4	6	12	4.5	225	45	0.5	5
SB_04,0x06-250	4	6	12	4.5	250	45	0.5	5
SB_04,0x06-275	4	6	12	4.5	275	45	0.5	5
SB_04,0x06-300	4	6	12	4.5	300	45	0.5	5
SB_04,2x08-075	4.2	8	14	5	75	45	0.5	5
SB_04,2x08-100	4.2	8	14	5	100	45	0.5	5
SB_04,2x08-125	4.2	8	14	5	125	45	0.5	5
SB_04,2x08-150	4.2	8	14	5	150	45	0.5	5
SB_04,2x08-175	4.2	8	14	5	175	45	0.5	5
SB_04,2x08-200	4.2	8	14	5	200	45	0.5	5
SB_04,5x08-075	4.5	8	14	5	75	45	0.5	5
SB_04,5x08-100	4.5	8	14	5	100	45	0.5	5
SB_04,5x08-125	4.5	8	14	5	125	45	0.5	5
SB_04,5x08-150	4.5	8	14	5	150	45	0.5	5
SB_04,5x08-175	4.5	8	14	5	175	45	0.5	5
SB_04,5x08-200	4.5	8	14	5	200	45	0.5	5
SB_05,0x08-075	5	8	14	5.5	75	45	0.5	5
SB_05,0x08-100	5	8	14	5.5	100	45	0.5	5
SB_05,0x08-125	5	8	14	5.5	125	45	0.5	5
SB_05,0x08-150	5	8	14	5.5	150	45	0.5	5

SB-Изхвъргач втулков оксидиран и азотиран

Стр.2 от 3



1. Главата е горещо кована. Стеблото е закалено и фино шлифовано.
2. Материал: 1.2344 X40CrMoV51.
3. Повърхностна обработка: черно оксидиране и нитриране.
4. Твърдост / якост на опън:
 - повърхнината: HRC 70 / 950 kg/mm2;
 - сърцевина: HRC 40-45 / 400-450 kg/mm2;
 - глава: HRC 50.
5. Максимална работна температура: над 650 °C.

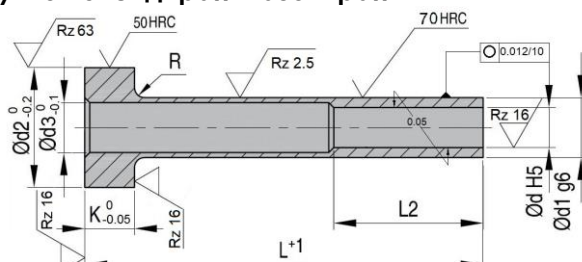
1. Cylindrical head hot folded. Shaft hardened and fine ground finished.
2. Mat.: 1.2344, X40CrMoV51
3. Treatment: Black oxidized nitrided.
4. Hardness:
 - Surface: 70 Hrc. (950 Kg/mm2 - 0.3 Kp);
 - Core: 40-45 Hrc. (400-450Kg/mm2);
 - Head: 50 HRC.
5. Temper resistance: At least 650° C.

КоД dxd1xL	d	d1	d2	d3	L	L2	R	K
SB_05,0x08-175	5	8	14	5.5	175	45	0.5	5
SB_05,0x08-200	5	8	14	5.5	200	45	0.5	5
SB_05,0x08-225	5	8	14	5.5	225	45	0.5	5
SB_05,0x08-250	5	8	14	5.5	250	45	0.5	5
SB_05,0x08-275	5	8	14	5.5	275	45	0.5	5
SB_05,0x08-300	5	8	14	5.5	300	45	0.5	5
SB_05,2x08-075	5.2	8	14	5.5	75	45	0.5	5
SB_05,2x08-100	5.2	8	14	5.5	100	45	0.5	5
SB_05,2x08-125	5.2	8	14	5.5	125	45	0.5	5
SB_05,2x08-150	5.2	8	14	5.5	150	45	0.5	5
SB_05,2x08-175	5.2	8	14	5.5	175	45	0.5	5
SB_05,2x08-200	5.2	8	14	5.5	200	45	0.5	5
SB_05,5x09-075	5.5	9	16	6	75	45	0.5	5
SB_05,5x09-100	5.5	9	16	6	100	45	0.5	5
SB_05,5x09-125	5.5	9	16	6	125	45	0.5	5
SB_05,5x09-150	5.5	9	16	6	150	45	0.5	5
SB_06,0x10-075	6	10	16	6.5	75	45	0.5	5
SB_06,0x10-100	6	10	16	6.5	100	45	0.5	5
SB_06,0x10-125	6	10	16	6.5	125	45	0.5	5
SB_06,0x10-150	6	10	16	6.5	150	45	0.5	5
SB_06,0x10-175	6	10	16	6.5	175	45	0.5	5
SB_06,0x10-200	6	10	16	6.5	200	45	0.5	5
SB_06,0x10-225	6	10	16	6.5	225	45	0.5	5
SB_06,0x10-250	6	10	16	6.5	250	45	0.5	5
SB_06,0x10-275	6	10	16	6.5	275	45	0.5	5
SB_06,0x10-300	6	10	16	6.5	300	45	0.5	5
SB_06,2x10-075	6.2	10	16	6.5	75	45	0.5	5
SB_06,2x10-100	6.2	10	16	6.5	100	45	0.5	5
SB_06,2x10-125	6.2	10	16	6.5	125	45	0.5	5
SB_06,2x10-150	6.2	10	16	6.5	150	45	0.5	5
SB_06,2x10-175	6.2	10	16	6.5	175	45	0.5	5

КоД dxd1xL	d	d1	d2	d3	L	L2	R	K
SB_06,2x10-200	6.2	10	16	6.5	200	45	0.5	5
SB_06,2x10-225	6.2	10	16	6.5	225	45	0.5	5
SB_06,5x10-075	6.5	10	16	7	75	45	0.5	5
SB_06,5x10-100	6.5	10	16	7	100	45	0.5	5
SB_06,5x10-125	6.5	10	16	7	125	45	0.5	5
SB_06,5x10-150	6.5	10	16	7	150	45	0.5	5
SB_06,5x10-175	6.5	10	16	7	175	45	0.5	5
SB_06,5x10-200	6.5	10	16	7	200	45	0.5	5
SB_06,5x10-225	6.5	10	16	7	225	45	0.5	5
SB_06,5x10-250	6.5	10	16	7	250	45	0.5	5
SB_08,0x12-075	8	12	20	8.5	75	45	0.8	7
SB_08,0x12-100	8	12	20	8.5	100	45	0.8	7
SB_08,0x12-125	8	12	20	8.5	125	45	0.8	7
SB_08,0x12-150	8	12	20	8.5	150	45	0.8	7
SB_08,0x12-175	8	12	20	8.5	175	45	0.8	7
SB_08,0x12-200	8	12	20	8.5	200	45	0.8	7
SB_08,0x12-225	8	12	20	8.5	225	45	0.8	7
SB_08,0x12-250	8	12	20	8.5	250	45	0.8	7
SB_08,0x12-275	8	12	20	8.5	275	45	0.8	7
SB_08,0x12-300	8	12	20	8.5	300	45	0.8	7
SB_08,2x12-075	8.2	12	20	8.5	75	45	0.8	7
SB_08,2x12-100	8.2	12	20	8.5	100	45	0.8	7
SB_08,2x12-125	8.2	12	20	8.5	125	45	0.8	7
SB_08,2x12-150	8.2	12	20	8.5	150	45	0.8	7
SB_08,2x12-175	8.2	12	20	8.5	175	45	0.8	7
SB_08,2x12-200	8.2	12	20	8.5	200	45	0.8	7
SB_08,2x12-225	8.2	12	20	8.5	225	45	0.8	7
SB_08,2x12-250	8.2	12	20	8.5	250	45	0.8	7
SB_10,0x14-075	10	14	22	10.5	75	50	0.8	7
SB_10,0x14-100	10	14	22	10.5	100	50	0.8	7
SB_10,0x14-125	10	14	22	10.5	125	50	0.8	7

SB-Изхвъргач втулков оксидиран и азотиран

Стр.3 от 3



1. Главата е горещо кована. Стеблото е закалено и фино шлифовано.
2. Материал: 1.2344 X40CrMoV51.
3. Повърхностна обработка: черно оксидиране и нитриране.
4. Твърдост / якост на опън:
 - повърхнината: HRC 70 / 950 kg/mm2;
 - сърцевина: HRC 40-45 / 400-450 kg/mm2;
 - глава: HRC 50.
5. Максимална работна температура: над 650 °C.

1. Cylindrical head hot folded. Shaft hardened and fine ground finished.
2. Mat.: 1.2344, X40CrMoV51
3. Treatment: Black oxidized nitrided.
4. Hardness:
 - Surface : 70 Hrc. (950 Kg/mm2 - 0.3 Kp);
 - Core: 40-45 Hrc. (400-450Kg/mm2);
 - Head: 50 HRC.
5. Temper resistance: At least 650° C.

KoД dxd1xL	d	d1	d2	d3	L	L2	R	K
SB_10,0x14-150	10	14	22	10.5	150	50	0.8	7
SB_10,0x14-175	10	14	22	10.5	175	50	0.8	7
SB_10,0x14-200	10	14	22	10.5	200	50	0.8	7
SB_10,0x14-225	10	14	22	10.5	225	50	0.8	7
SB_10,0x14-250	10	14	22	10.5	250	50	0.8	7
SB_12,0x16-075	12	16	22	12.5	75	50	0.8	7
SB_12,0x16-100	12	16	22	12.5	100	50	0.8	7
SB_12,0x16-125	12	16	22	12.5	125	50	0.8	7
SB_12,0x16-150	12	16	22	12.5	150	50	0.8	7
SB_12,0x16-175	12	16	22	12.5	175	50	0.8	7
SB_12,0x16-200	12	16	22	12.5	200	50	0.8	7
SB_12,0x16-225	12	16	22	12.5	225	50	0.8	7
SB_12,0x16-250	12	16	22	12.5	250	50	0.8	7

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